

Date: Wednesday, 21/05/2008 2:35:35 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHOULDER HARNESS
Job Number	: 39384		
Estimate Number	: 12998		
P.O. Number	:	Part Number	: D412702115A
This Issue	: 21/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ICA D412-702 P79 R3
First Issue	: / /	Project Number	: N/A
Previous Run	: 39089	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	: _____	Due Date	: 28/05/2008
Checked & Approved By	: <u>MP</u>	Qty:	1 Um: Each
Comment	: est rev A 07.08.22 new issue EC Verified By:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-115A CHG001

JLD
 07.5.23

2.0	D35735	Adapter
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ADAPTER
 batch: 32731

JS 08/05/22 (X)

3.0	D3579042	Shoulder Harness
-----	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 SHOULDER HARNESS RH
 batch: B32111a

JS 08/05/22 (X)

4.0	K62	CLIP
-----	-----	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 CLIP
 batch: 106486

JS 08/05/22 (X)

5.0	MS24693S272	Screw
-----	-------------	-------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Screw
 batch: M104746

JS 08/05/22 (X)

Date: Wednesday, 21/05/2008 2:35:35 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 39384

Part Number: D412702115A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch:

M19600

JS 08/05/22 (X)

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch:

M107644

JS 08/05/22 (X)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

CB 08/05/23 @

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/05/23 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115A CHG001

Location:

PPP Rev:

ST200

C 08/05/23 (X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



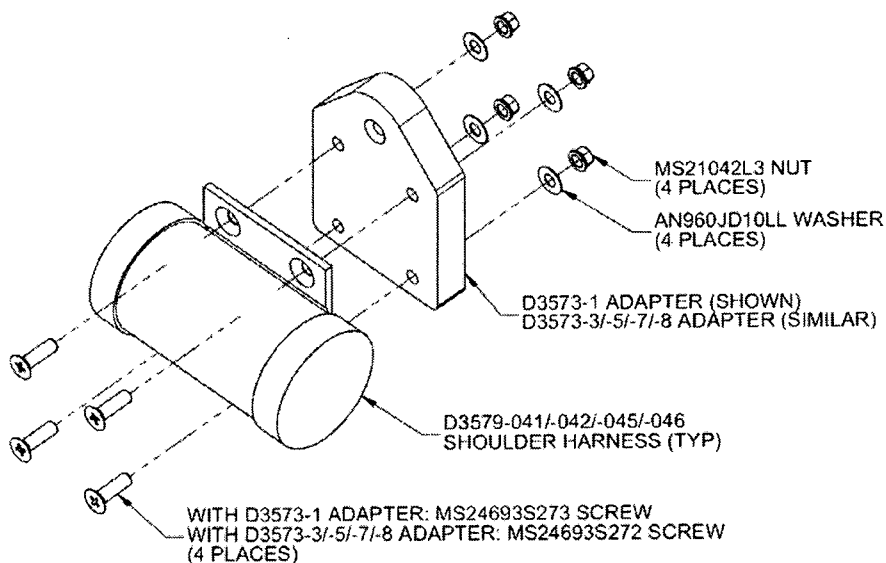
Comment: FINAL INSPECTION/W/O RELEASE

08/05/27 (X)

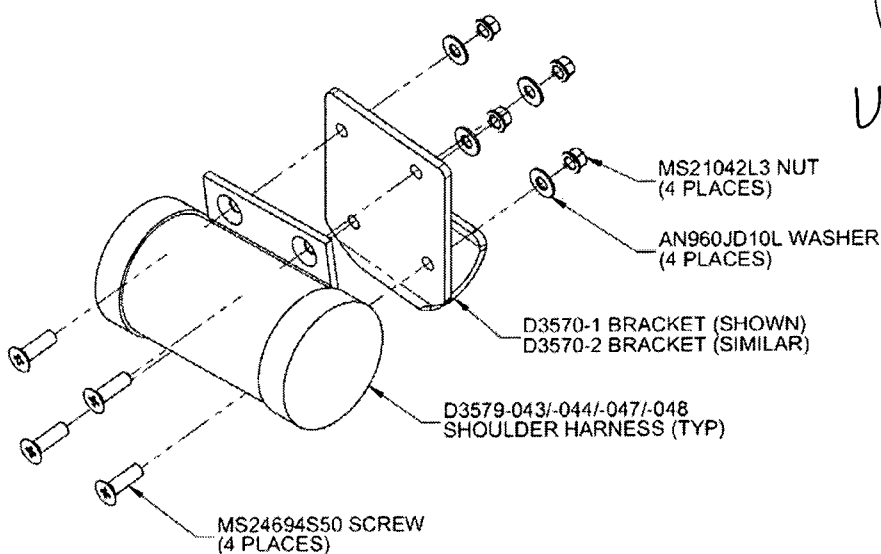
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.